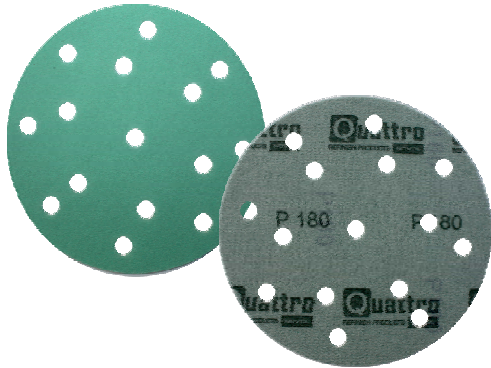


ABRASIVE PAPER for machine sanding of coating materials, e.g. putties, filling primers, coats, etc.



PRODUCT SPECIFICATION

Substrate	plastic – PET
Abrasive material	aluminium oxide, Al ₂ O ₃
Fill	open, with ANTI-CLOGGING coat

PRODUCT CHARACTERISTICS

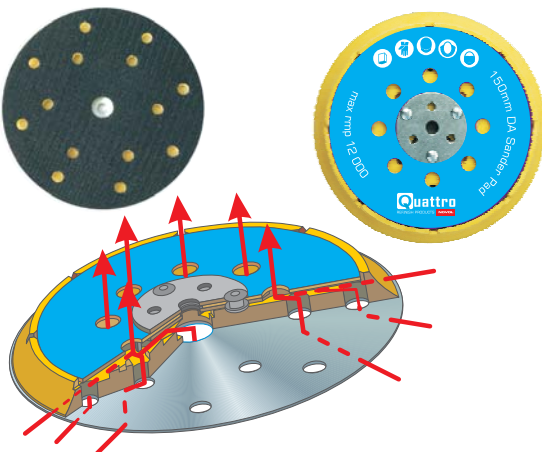
- high strength and stability of the substrate (PET)
- extended working time (ANTI-CLOGGING coat)
- enables wet and dry sanding
- easy pad mounting (Velcro)

SIZE

6" (152 mm) Velcro pads with 1 central hole and 14 holes on the pad surface

Grit	Article-No	Pcs per unit package	Unit packages per cardboard box
P60	60302	50	10
P80	60303	50	10
P100	60304	100	10
P120	60305	100	10
P150	60306	100	10
P180	60307	100	10
P220	60308	100	10
P240	60309	100	10
P280	60310	100	10
P320	60311	100	10
P360	60312	100	10
P400	60313	100	10
P500	60314	100	10
P600	60315	100	10
P800	60316	100	10
P1000	60317	50	10
P1200	60318	50	10
P1500	60319	50	10
P2000	60320	50	10

ACCESSORIES – 6" UNIVERSAL ABRASIVE DISK



PRODUCT SPECIFICATION

The layout of holes on the abrasive disk enables use with the majority of abrasive pads on the market.

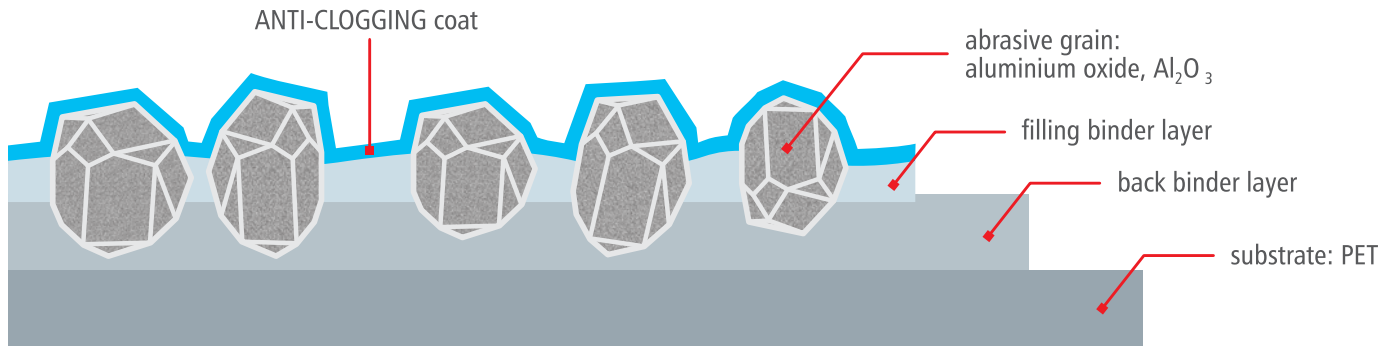
The patented suction channel design (on the disk surface and laid out radially) collects the sanding dust very effectively, while the flow of air in the channels protects the disk from overheating.

Available grinding machine fixture types: M8 or 5/16" UNF.

SIZE

For fixing of 6" (152 mm) Velcro pads with various suction hole layouts.

ABRASIVE PAPER STRUCTURE



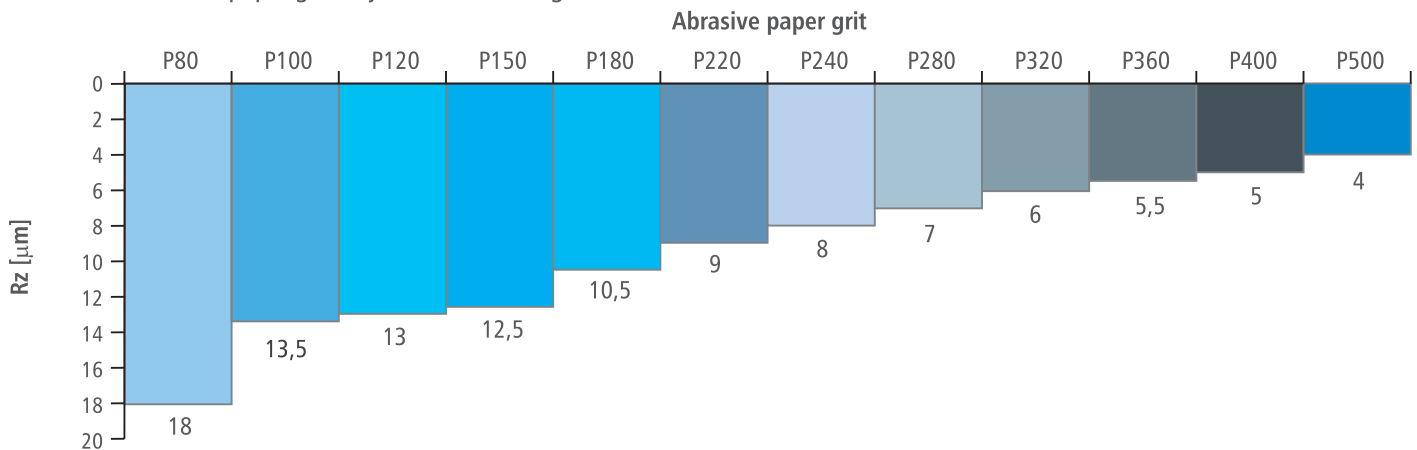
ABRASIVE PAPER GRITS

Mean grain size, depending on abrasive paper designation

d_{k50} (μm) mean grain size	260	200	160	125	90	76	69	59	52	46	39	35	30	26	22	18	14	12	10
FEPA 43-D-1984 R 1993 DIN 69 176 DIN ISO 6344	P60	P80	P100	P120	P150	P180	P220	P240	P280	P320	P360	P400	P500	P600	P800	P1000	P1200	P1500	P2000

APPROXIMATE SCRATCH WIDTH FOR SELECTED GRITS

Depends on the abrasive paper grit (dry machine sanding)



EXAMPLES OF ABRASIVE PAPER GRITS FOR SELECTED WORK

	Work (dry machine sanding)
P60	Fast removal of existing coats/rust
P80/P100	Removal of existing coats. Putty pre-sanding (large surfaces)
P120/P150	Proper putty sanding
P180	Finishing putty sanding
P220/P240	Sanding down of repaired spot – old coat Removal of sanding marks (P80-P120) Finishing stage prior to application of the primer (if the entire detail is to be coated with the filling primer)
P320/P360	Sanding down of repaired spot for spot repair Finishing stage of sanding prior to application of the primer for a spot repair Sanding of new details (cataphoresis), if wet-on-wet application is done
P400/P500	Dry sanding of primers and factory topcoats
P800/P1000	Matting of old coats for additional coat
P1200/P1500/P2000	Removal of defects from the topcoat (inclusions, scratches, orange peel, etc.)