



Technical data sheet

STP GLASS PRIMER

Windscreen adhesive primer

OPIS	
<p>STP GLASS PRIMER is a one component adhesion promoting primer for STP GLASS windscreen adhesive. Specifically designed for the laminated ceramic frit on vehicle glass. STP GLASS PRIMER gives improved adhesion on all non-porous materials used in industrial assembly such as painted surfaces, FRP, plastics, glass, aluminum and some metals. Product not suitable as UV coating for transparent glass.</p>	
TECHNICAL DATA	
Appearance:	Liquid free from lumps
Colour:	Black
Chemical nature:	Poly isocyanates
Curing Mechanism	Moisture-curing
Density:	ca. 0,95 g/cm ³
Evaporation time (23°C and 50% RH):	ca. 3 min.
Application:	By felt applicator
Application temperature:	from 10° to 35°C
Package:	Aluminum bottle 30 ml
APPLICATION	
Apply only on thoroughly cleaned and degreased Surface.	
Shake bottle well before application (for at least 1 min.) until the noise of the metal balls contained in the bottle can be heard	
Close immediately after use as product evaporates very quickly.	
If bottle is closed efficiently and well stored, consume within one week after opening	
Ensure that primer is tack-free dry before proceeding to the adhesion process.	
The bonding process should be started within a few hours of applying the primer to avoid the risk of contamination of the surface by dust and dirt.	
The maximum time for bonding the surface after using STP GLASS PRIMER is 24 hours. After this time, it is necessary to use STP GLASS PRIMER again.	
EQUIPMENT CLEANING	
NC cleaners, ethyl acetate (until cured)Mechanically (once cured).	
STORAGE CONDITIONS	
Store in 10° - 25°C in a dry room, away from sources of fire and heat. The storage temperature should not exceed 25°C for extended periods of time.	



STP GLASS PRIMER

Technical data sheet
29.07.2022

SHELF LIFE	
STP GLASS PRIMER	12 months at 20°C in originally sealed packages
SAFETY	
See the Safety Data Sheet.	
OTHER INFORMATION	
Registration number: 000024104	
<p>The effectiveness of our systems results from laboratory research and many years of experience. The data contained herein meets the current knowledge about our products and their application potential. We ensure high quality, provided the user follows the instructions and the work is performed in accordance with good workmanship. It is necessary to perform a test application of the product due to its potentially different reaction with different materials. We may not be held liable for defects if the final result was affected by factors beyond our control.</p>	