

**SECTION 1: Identification of the substance/mixture and of the company/undertaking****1.1. Product identifier**

Product form : Mixture  
Name : Windscreen adhesive  
Trade name : STP GLASS

**1.2. Relevant identified uses of the substance or mixture and uses advised against****1.2.1. Relevant identified uses**

Use of the substance/mixture : The product is intended for professional use

**1.2.2. Uses advised against**

No additional information available

**1.3. Details of the supplier of the safety data sheet**

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Poland

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[www.novol.com](http://www.novol.com)

E-mail address of competent person responsible for the SDS : [dokumentacja@novol.com](mailto:dokumentacja@novol.com)

**1.4. Emergency telephone number**

Emergency number : 112

**SECTION 2: Hazards identification****2.1. Classification of the substance or mixture****Classification according to Regulation (EC) No. 1272/2008 [CLP]**

Respiratory sensitisation, Category 1 H334  
Full text of H- and EUH-statements: see section 16

**Adverse physicochemical, human health and environmental effects**

No additional information available

**2.2. Label elements****Labelling according to Regulation (EC) No. 1272/2008 [CLP]**

Hazard pictograms (CLP) :



GHS08

Signal word (CLP) : Danger  
Contains : 4,4'-methylenediphenyl diisocyanate; diphenylmethane-4,4'-diisocyanate  
Hazard statements (CLP) : H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
Precautionary statements (CLP) : P260 - Do not breathe vapours.  
P271 - Use only outdoors or in a well-ventilated area.  
P280 - Wear protective gloves, protective clothing, eye protection, face protection.  
P284 - Wear respiratory protection.  
P342+P311 - If experiencing respiratory symptoms: Call doctor.  
EUH-statements : EUH204 - Contains isocyanates. May produce an allergic reaction.  
Extra phrases : As from 24 August 2023 adequate training is required before industrial or professional use.

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### 2.3. Other hazards

Contains no PBT/vPvB substances  $\geq 0.1\%$  assessed in accordance with REACH Annex XIII

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

## SECTION 3: Composition/information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
4,4'-methylenediphenyl diisocyanate; diphenylmethane-4,4'-diisocyanate (Note C)(Note 2)	CAS-No.: 101-68-8 EC-No.: 202-966-0 EC Index-No.: 615-005-00-9 REACH-no: 01-2119457014-47	0.809 – 0.909	Acute Tox. 4 (Inhalation), H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 Carc. 2, H351 STOT SE 3, H335 STOT RE 2, H373
2,2'-Dimorpholinodiethyl ether	CAS-No.: 6425-39-4 EC-No.: 229-194-7 REACH-no: 01-2119969278-20	0.45 – 0.5	Eye Irrit. 2, H319

### Specific concentration limits:

Name	Product identifier	Specific concentration limits
4,4'-methylenediphenyl diisocyanate; diphenylmethane-4,4'-diisocyanate	CAS-No.: 101-68-8 EC-No.: 202-966-0 EC Index-No.: 615-005-00-9 REACH-no: 01-2119457014-47	( 0.1 $\leq$ C $\leq$ 100) Resp. Sens. 1, H334 ( 5 $\leq$ C $\leq$ 100) Eye Irrit. 2, H319 ( 5 $\leq$ C $\leq$ 100) Skin Irrit. 2, H315 ( 5 $\leq$ C $\leq$ 100) STOT SE 3, H335

Note 2 : The concentration of isocyanate stated is the percentage by weight of the free monomer calculated with reference to the total weight of the mixture.

Note C : Some organic substances may be marketed either in a specific isomeric form or as a mixture of several isomers. In this case the supplier must state on the label whether the substance is a specific isomer or a mixture of isomers.

Full text of H- and EUH-statements: see section 16

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

First-aid measures general	: General information. Refer to section 11.
First-aid measures after inhalation	: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.
First-aid measures after skin contact	: After contact with skin, take off immediately all contaminated clothing, and wash immediately with plenty of water and soap. Rinse skin with water/shower. If skin irritation or rash occurs: Get medical advice/attention. If skin irritation continues, consult a doctor.

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First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately. In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

First-aid measures after ingestion : If swallowed: rinse mouth. Do NOT induce vomiting. Call a physician immediately.

### 4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after inhalation : Vapours may cause drowsiness and dizziness.

### 4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

Suitable extinguishing media : Dry chemical, CO<sub>2</sub>, dry sand, or alcohol-resistant foam.

Unsuitable extinguishing media : Water.

### 5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire : Carbon monoxide. Other toxic gases.

### 5.3. Advice for firefighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

#### 6.1.1. For non-emergency personnel

Protective equipment : Remove ignition sources. Ensure that there is a suitable ventilation system. Avoid any direct or indirect contact with ingredients released. Avoid contact with skin and eyes. Use personal protective equipment as required. See Section 8.

#### 6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. See Section 8.

### 6.2. Environmental precautions

Avoid release to the environment. Do not allow to enter into surface water or drains. Do not allow product to reach ground water, water bodies or sewage system, even in small quantities.

### 6.3. Methods and material for containment and cleaning up

For containment : Cover spill with non combustible material, e.g.: sand, earth, vermiculite. Mechanically recover the product.

### 6.4. Reference to other sections

Disposal considerations. See Section 13.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use only outdoors or in a well-ventilated area. Wear personal protective equipment.

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Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

### 7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Ground/bond container and receiving equipment.  
Storage conditions : Store in a well-ventilated place. Keep cool. Keep container tightly closed.

### 7.3. Specific end use(s)

No additional information available

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### 8.1.1 National occupational exposure and biological limit values

No additional information available

#### 8.1.2. Recommended monitoring procedures

Monitoring methods	
Monitoring methods	EN 482. Workplace exposure - General requirements for the performance of procedures for the measurement of chemical agents.

#### 8.1.3. Air contaminants formed

No additional information available

#### 8.1.4. DNEL and PNEC

2,2'-Dimorpholinodiethyl ether (6425-39-4)	
<b>DNEL/DMEL (Workers)</b>	
Long-term - systemic effects, dermal	1 mg/kg bodyweight/day
Long-term - systemic effects, inhalation	7.28 mg/m <sup>3</sup>
<b>DNEL/DMEL (General population)</b>	
Long-term - systemic effects, oral	0.5 mg/kg bodyweight/day
Long-term - systemic effects, inhalation	1.8 mg/m <sup>3</sup>
Long-term - systemic effects, dermal	0.5 mg/kg bodyweight/day
<b>PNEC (Water)</b>	
PNEC aqua (freshwater)	0.1 mg/l
PNEC aqua (marine water)	0.01 mg/l
PNEC aqua (intermittent, freshwater)	1 mg/l
<b>PNEC (Sediment)</b>	
PNEC sediment (freshwater)	8.2 mg/kg dwt
PNEC sediment (marine water)	0.82 mg/kg dwt
<b>PNEC (Soil)</b>	
PNEC soil	1.58 mg/kg dwt
<b>PNEC (Oral)</b>	
PNEC oral (secondary poisoning)	10 mg/kg food
<b>PNEC (STP)</b>	
PNEC sewage treatment plant	100 mg/l

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4,4'-methylenediphenyl diisocyanate; diphenylmethane-4,4'-diisocyanate (101-68-8)	
<b>DNEL/DMEL (Workers)</b>	
Acute - local effects, inhalation	0.1 mg/m <sup>3</sup>
Long-term - local effects, inhalation	0.05 mg/m <sup>3</sup>
<b>DNEL/DMEL (General population)</b>	
Acute - local effects, inhalation	0.05 mg/m <sup>3</sup>
Long-term - local effects, inhalation	0.025 mg/m <sup>3</sup>
<b>PNEC (Water)</b>	
PNEC aqua (freshwater)	1 mg/l
PNEC aqua (marine water)	0.1 mg/l
PNEC aqua (intermittent, freshwater)	10 mg/l
<b>PNEC (Soil)</b>	
PNEC soil	1 mg/kg dwt
<b>PNEC (STP)</b>	
PNEC sewage treatment plant	1 mg/l

### 8.1.5. Control banding

No additional information available

## 8.2. Exposure controls

### 8.2.1. Appropriate engineering controls

#### Appropriate engineering controls:

Ensure good ventilation of the work station.

### 8.2.2. Personal protection equipment

#### Personal protective equipment symbol(s):



#### 8.2.2.1. Eye and face protection

##### Eye protection:

Safety glasses

#### 8.2.2.2. Skin protection

##### Skin and body protection:

Wear suitable protective clothing

##### Hand protection:

Protective gloves

Hand protection					
Type	Material	Permeation	Thickness (mm)	Penetration	Standard
Disposable gloves	Viton® II	6 (> 480 minutes)	0,7 mm		EN 374-3
Disposable gloves	Nitrile rubber (NBR)	2 (> 30 minutes)	0,4 mm		EN 374-3

#### 8.2.2.3. Respiratory protection

##### Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

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Respiratory protection			
Device	Filter type	Condition	Standard
Gas mask with filter type	Filter A1/B1		EN 14387

### 8.2.2.4. Thermal hazards

No additional information available

### 8.2.3. Environmental exposure controls

#### Environmental exposure controls:

Avoid release to the environment.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Solid
Colour	: Black.
Appearance	: Paste.
Odour	: characteristic.
Odour threshold	: Not available
Melting point	: Not available
Freezing point	: Not available
Boiling point	: 270 °C
Flammability	: Not available
Explosive properties	: Not applicable.
Oxidising properties	: Not applicable.
Explosive limits	: Not applicable
Lower explosion limit	: Not applicable
Upper explosion limit	: Not applicable
Flash point	: Not applicable
Auto-ignition temperature	: 375 °C
Decomposition temperature	: Not applicable
pH	: Not applicable
pH solution	: Not available
Viscosity, kinematic	: Not applicable
Viscosity, dynamic	: 400000 – 470000 mPa.s
Solubility	: Insoluble.
Partition coefficient n-octanol/water (Log Kow)	: Not available
Partition coefficient n-octanol/water (Log Pow)	: Not applicable
Vapour pressure	: Not applicable
Vapour pressure at 50°C	: Not available
Density	: 1.15 – 1.19 g/cm <sup>3</sup>
Relative density	: Not available
Relative vapour density at 20°C	: Not applicable
Particle size	: Not available
Particle size distribution	: Not available
Particle shape	: Not available
Particle aspect ratio	: Not available
Particle aggregation state	: Not available
Particle agglomeration state	: Not available
Particle specific surface area	: Not available
Particle dustiness	: Not available

### 9.2. Other information

#### 9.2.1. Information with regard to physical hazard classes

No additional information available

#### 9.2.2. Other safety characteristics

No additional information available

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### SECTION 10: Stability and reactivity

#### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

#### 10.2. Chemical stability

Stable under normal conditions of use.

#### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

#### 10.4. Conditions to avoid

Keep away from sources of ignition. Prevent build-up of electrostatic charges (e.g. by grounding). Protect from sunlight. Avoid high temperatures.

#### 10.5. Incompatible materials

No contact with: strong acids, strong bases and strong oxidants.

#### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced. Thermal decomposition may produce : Carbon monoxide. Other toxic gases.

### SECTION 11: Toxicological information

#### 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral) : Not classified (Based on available data, the classification criteria are not met)  
Acute toxicity (dermal) : Not classified (Based on available data, the classification criteria are not met)  
Acute toxicity (inhalation) : Not classified (Based on available data, the classification criteria are not met)

<b>2,2'-Dimorpholinodiethyl ether (6425-39-4)</b>	
LD50 oral rat	> 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 423 (Acute Oral toxicity - Acute Toxic Class Method), Guideline: EU Method B.1 tris (Acute Oral Toxicity - Acute Toxic Class Method), Remarks on results: other:
LD50 dermal rabbit	3038 mg/kg bodyweight Animal: rabbit, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Remarks on results: other:

<b>4,4'-methylenediphenyl diisocyanate; diphenylmethane-4,4'-diisocyanate (101-68-8)</b>	
LD50 oral rat	> 2000 mg/kg Source: ECHA
LD50 dermal rabbit	> 9400 mg/kg Source: ECHA
LC50 Inhalation - Rat (Dust/Mist)	0.49 mg/l Source: ECHA

Skin corrosion/irritation : Not classified (Based on available data, the classification criteria are not met)  
pH: Not applicable  
Serious eye damage/irritation : Not classified (Based on available data, the classification criteria are not met)  
pH: Not applicable  
Respiratory or skin sensitisation : May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
Germ cell mutagenicity : Not classified (Based on available data, the classification criteria are not met)  
Carcinogenicity : Not classified (Based on available data, the classification criteria are not met)

<b>4,4'-methylenediphenyl diisocyanate; diphenylmethane-4,4'-diisocyanate (101-68-8)</b>	
IARC group	3 - Not classifiable

Reproductive toxicity : Not classified (Based on available data, the classification criteria are not met)  
STOT-single exposure : Not classified (Based on available data, the classification criteria are not met)

<b>4,4'-methylenediphenyl diisocyanate; diphenylmethane-4,4'-diisocyanate (101-68-8)</b>	
STOT-single exposure	May cause respiratory irritation.

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STOT-repeated exposure : Not classified (Based on available data, the classification criteria are not met)

<b>2,2'-Dimorpholinodiethyl ether (6425-39-4)</b>	
NOAEL (oral, rat, 90 days)	150 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity Study in Rodents)

<b>4,4'-methylenediphenyl diisocyanate; diphenylmethane-4,4'-diisocyanate (101-68-8)</b>	
STOT-repeated exposure	May cause damage to organs through prolonged or repeated exposure.

Aspiration hazard : Not classified (Based on available data, the classification criteria are not met)

### 11.2. Information on other hazards

No additional information available

## SECTION 12: Ecological information

### 12.1. Toxicity

Hazardous to the aquatic environment, short-term (acute) : Not classified (Based on available data, the classification criteria are not met)

Hazardous to the aquatic environment, long-term (chronic) : Not classified (Based on available data, the classification criteria are not met)

Not rapidly degradable

<b>2,2'-Dimorpholinodiethyl ether (6425-39-4)</b>	
LC50 - Fish [1]	> 2337.5 mg/l Test organisms (species): Danio rerio (previous name: Brachydanio rerio)
EC50 - Crustacea [1]	> 100 mg/l Test organisms (species): Daphnia magna
EC50 72h - Algae [1]	> 100 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
EC50 96h - Algae [1]	31.416 mg/l Source: EPISUITE

<b>4,4'-methylenediphenyl diisocyanate; diphenylmethane-4,4'-diisocyanate (101-68-8)</b>	
LC50 - Fish [1]	> 3000 mg/l Source: ECHA
NOEC (chronic)	≥ 10 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

### 12.2. Persistence and degradability

No additional information available

### 12.3. Bioaccumulative potential

<b>STP GLASS</b>	
Partition coefficient n-octanol/water (Log Pow)	Not applicable

<b>2,2'-Dimorpholinodiethyl ether (6425-39-4)</b>	
Partition coefficient n-octanol/water (Log Pow)	-1.31 Source: EPISUITE

<b>4,4'-methylenediphenyl diisocyanate; diphenylmethane-4,4'-diisocyanate (101-68-8)</b>	
Partition coefficient n-octanol/water (Log Pow)	4.51 Source: ECHA

### 12.4. Mobility in soil

<b>2,2'-Dimorpholinodiethyl ether (6425-39-4)</b>	
Mobility in soil	12.98 Source: EPISUITE

### 12.5. Results of PBT and vPvB assessment

No additional information available



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### 12.6. Endocrine disrupting properties

No additional information available

### 12.7. Other adverse effects

No additional information available

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Regional legislation (waste)	: Disposal must be done according to official regulations.
Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
Sewage disposal recommendations	: Do not discharge into drains.
Product/Packaging disposal recommendations	: This material and its container must be disposed of as hazardous waste. Do not dispose of with domestic waste. After cleaning, recycle or dispose of at an authorised site.
Additional information	: Flammable vapours may accumulate in the container.

## SECTION 14: Transport information

In accordance with ADR / IMDG / IATA

ADR	IMDG	IATA
NOT SUBJECT	NOT SUBJECT	NOT SUBJECT
<b>14.1. UN number or ID number</b>		
Not applicable	Not applicable	Not applicable
<b>14.2. UN proper shipping name</b>		
Not applicable	Not applicable	Not applicable
<b>14.3. Transport hazard class(es)</b>		
Not applicable	Not applicable	Not applicable
<b>14.4. Packing group</b>		
Not applicable	Not applicable	Not applicable
<b>14.5. Environmental hazards</b>		
Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No
No supplementary information available		

### 14.6. Special precautions for user

#### Overland transport

#### Transport by sea

No data available

#### Air transport

No data available

### 14.7. Maritime transport in bulk according to IMO instruments

Not applicable

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### SECTION 15: Regulatory information

#### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

##### 15.1.1. EU-Regulations

###### REACH Annex XVII (Restriction List)

Contains no substance(s) listed on REACH Annex XVII (Restriction Conditions)

###### REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

###### REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

###### PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

###### POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

###### Ozone Regulation (1005/2009)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 1005/2009 on substances that deplete the ozone layer)

###### Explosives Precursors Regulation (2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

###### Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

##### 15.1.2. National regulations

No additional information available

#### 15.2. Chemical safety assessment

No chemical safety assessment has been carried out

### SECTION 16: Other information

#### Indication of changes:

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Abbreviations and acronyms:	
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
BLV	Biological limit value
BOD	Biochemical oxygen demand (BOD)
COD	Chemical oxygen demand (COD)
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC-No.	European Community number
EC50	Median effective concentration
EN	European Standard

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Abbreviations and acronyms:	
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
OEL	Occupational Exposure Limit
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
STP	Sewage treatment plant
ThOD	Theoretical oxygen demand (ThOD)
TLM	Median Tolerance Limit
VOC	Volatile Organic Compounds
CAS-No.	Chemical Abstract Service number
N.O.S.	Not Otherwise Specified
vPvB	Very Persistent and Very Bioaccumulative
ED	Endocrine disrupting properties

Data sources : ECHA (European Chemicals Agency).

Training advice : Handle in accordance with good industrial hygiene and safety procedures.

Full text of H- and EUH-statements:	
Acute Tox. 4 (Inhalation)	Acute toxicity (inhal.), Category 4
Carc. 2	Carcinogenicity, Category 2
EUH204	Contains isocyanates. May produce an allergic reaction.
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H351	Suspected of causing cancer.
H373	May cause damage to organs through prolonged or repeated exposure.

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Full text of H- and EUH-statements:	
Resp. Sens. 1	Respiratory sensitisation, Category 1
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1	Skin sensitisation, Category 1
STOT RE 2	Specific target organ toxicity – Repeated exposure, Category 2
STOT SE 3	Specific target organ toxicity – Single exposure, Category 3, Respiratory tract irritation

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]:		
Resp. Sens. 1	H334	Calculation method

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.