
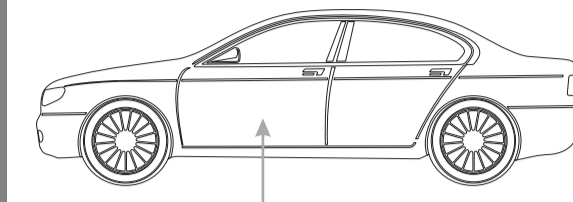
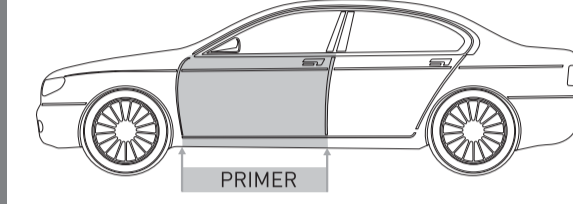




	SURFACE PREPARATION	ANTI-CORROSION PROTECTION	POLYESTER FILLER	INSULATION	FILLING	WET ON WET PRIMER	COLOR - FADING OUT	CLEARCOAT
<p>NEW ELEMENT</p>  <p>FACTORY PROTECTION (CATAPHORESIS, ANAPHORESIS) WITHOUT DAMAGES</p>	<p>EXTRA 785* UNIVERSAL DEGREASER</p> <p>*Use for each required degreasing in-between</p> <p>FACTORY PROTECTION DOES NOT DEMAND SANDING</p> <p>Surface treatment</p> <p>P320+P360/ Abrasive sponge FINE</p> <p>Universal degreaser, Efficiently removes fat and silicone, Not aggressive, mild and gentle smell.</p>	<p>UNDER 365 ACRYLIC FILLER</p> <ul style="list-style-type: none"> Universal acrylic filler Application without a necessity of sanding on original elements with cathaphoretic coating Can be used as a filler or insulator Excellent dry machine sanding Spectral grey system Smooth surface <p>P2, P3, P4</p> <p>P2: 80% P4: 20%</p> <p>4+1+0.5 h/20°C (UNDER 365+ H6525+ SOLV 855)</p> <p>1-3x, 5-10 min Ø1.6+1.8 30 min/60°C</p>	-	-	-	<p>YOU CAN USE UNDER 325 PRIMER TO ACHIEVE SHADES OF GREY</p>	<p>I</p>  <p>New door</p>	<p>KLAR 505 VHS CLEARCOAT</p> <ul style="list-style-type: none"> Very high solid particle content (>60%), High yield, Quick drying, For repairing small areas (up to a few elements), Perfect levelling. <p>3+1 (KLAR 505 + H 6115)</p> <p>DIN 4/20°C 17+19 s</p> <p>5-10 min</p> <p>1.5x (60 µm), Ø1.2+1.3</p> <p>12 h/20°C 35 min/60°C</p>
		<p>YOU CAN CHOOSE FROM THE FOLLOWING ALTERNATIVE METHODS OF SECURING THE SPOTS SANDED TO BARE METAL</p> <p>UNDER 385 EPOXY PRIMER 2K</p> <ul style="list-style-type: none"> Quick-drying epoxy primer, Very good adhesion to metal elements and most plastics, except for PP, PE, PTFE (Teflon) and mixtures thereof, Superb anti-corrosion resistance, Perfect insulating properties, Can be applied wet on wet. <p>1+1 (UNDER 385 + H 6985)</p> <p>6h/20°C</p> <p>1-3x, Ø1.2+1.4</p> <p>OR</p> <p>UNDER 345 WASH PRIMER</p> <ul style="list-style-type: none"> Very good anti-corrosion protection, Superb adhesion, High yield, Quick application, Always apply an acrylic primer - do not apply the putty directly on the etching primer. <p>1+1 (UNDER 345 + H 6915)</p> <p>2 days/20°C</p> <p>1-2x, Ø1.2+1.5</p> <p>3-5 min 7 min/20°C</p>	-	-	-	<p>UNDER 325 ACRYLIC PRIMER „WET ON WET“</p> <ul style="list-style-type: none"> To ensure the appropriate substrate color, in order to achieve the desired color effect and to reduce the basecoat consumption, Superb levelling, Smooth surface, Quick drying, Perfect adhesion to numerous substrates, Spectral shades of grey system. <p>3+1+1.2 (UNDER 325 + H 6525 + SOLV 855)</p> <p>90 min/20°C</p> <p>1-2x, Ø1.3+1.4</p> <p>5-10 min 3 h/20°C 30 min/60°C</p> <p>P1 P2 P3 P4 P5</p>	<p>II</p>  <p>PRIMER</p> <p>Apply the primer on the door and its edges.</p>	<p>KLAR 535 MAT MATT ACRYLIC CLEARCOAT</p> <ul style="list-style-type: none"> High-quality matt coating High scratching resistance (SR) HS process - high solids content Very good flowability Fast drying Increased chemical resistance <p>2+1+0.2 (KLAR 535+ H6125 + SOLV 855)</p> <p>DIN 4/20°C 18+21 s</p> <p>5-10 min</p> <p>10+25 min</p> <p>14 h/20°C 45 min/60°C</p> <p>2+3x, Ø1.3+1.4</p>
<p>NEW ELEMENT</p>  <p>FACTORY PROTECTION (CATAPHORESIS, ANAPHORESIS) MINOR DAMAGES</p>	<p>EXTRA 785* UNIVERSAL DEGREASER</p> <p>*Use for each required degreasing in-between</p> <p>Universal degreaser, Efficiently removes fat and silicone, Not aggressive, mild smell, Gentle smell.</p> <p>Surface treatment</p> <p>P320+P360/ Abrasive sponge FINE</p>	<p>FOR BARE METAL SANDING ONLY</p> <p>UNDER 385 EPOXY PRIMER 2K</p> <ul style="list-style-type: none"> Quick-drying epoxy primer, Very good adhesion to metal elements and most plastics, except for PP, PE, PTFE (Teflon) and mixtures thereof, Superb anti-corrosion resistance, Perfect insulating properties, Can be applied wet on wet. <p>1+1 (UNDER 385 + H 6985)</p> <p>6h/20°C</p> <p>1-3x, Ø1.2+1.4</p> <p>OR</p> <p>UNDER 395 ANTI-CORROSION EPOXY PRIMER SPRAY</p> <ul style="list-style-type: none"> Aerosol product Perfect for spot repairs to cover up bare metal areas Special anti-corrosion additives Smooth surface <p>2 min</p> <p>2-3 coats 10-15 min/20°C</p> <p>5 s</p>	<p>TO BE CHOSEN FROM, DEPENDING ON THE NEEDS</p> <p>SPECTRAL FINAL FINISHING POLYESTER PUTTY</p> <ul style="list-style-type: none"> Fine fillers, Very easy application, Very smooth surface, Soft treatment, For repairing small defects. <p>Putty treatment</p> <p>P180+P240 - Preliminary treatment P240+P320 - Finishing treatment</p> <p>1:1 (UNDER 385 + H 6985)</p> <p>6h/20°C</p> <p>1-3x, Ø1.2+1.4</p> <p>5-10 min 30 min/20°C</p>	<p>UNDER 385 EPOXY PRIMER 2K</p> <ul style="list-style-type: none"> Quick-drying epoxy primer, Very good adhesion to metal elements and most plastics, except for PP, PE, PTFE (Teflon)and mixtures thereof, Superb anti-corrosion resistance, Perfect insulating properties, Can be applied wet on wet. <p>POLYESTER PUTTY INSULATION</p> <p>1:1 (UNDER 385 + H 6985)</p> <p>6h/20°C</p> <p>1-3x, Ø1.2+1.4</p> <p>OR</p> <p>UNDER 395 ANTI-CORROSION EPOXY PRIMER SPRAY</p> <ul style="list-style-type: none"> Aerosol product Perfect for spot repairs to cover up bare metal areas Special anti-corrosion additives Smooth surface <p>2 min</p> <p>2-3 coats 10-15 min/20°C</p> <p>5 s</p>	<p>IF LEVELLING IS NECESSARY, ACRYLIC PRIMERS CAN BE ALTERNATIVELY USED FOR FILLING:</p> <p>UNDER 335 ACRYLIC PRIMER</p> <ul style="list-style-type: none"> Universal acrylic primer, Can be used as filler or insulator, Special anti-corrosion additives, Spectral shades of grey system, Smooth surface. <p>5+1+1 (UNDER 335 + H 6525 + SOLV 855)</p> <p>1 h/20°C</p> <p>1-3x, Ø1.6 +1.8</p> <p>5+10 min 3 h/20°C 30 min/60°C</p> <p>P1 P2 P3 P4 P5</p> <p>P360+P500</p>	<p>Apply the color basecoat on the new element after treatment</p>	<p>KLAR 555 SR CLEARCOAT</p> <ul style="list-style-type: none"> Increased scratch resistance (SR) HS technology - high solid content Perfect levelling High ending hardness Increased chemical resistance <p>HS version: 2+1 (KLAR 555+H 6115), HS version: 17+19 s, MS version: 2+1+0.2 MS version: 15+17 s (KLAR 555+H 6115+ SOLV 855)</p> <p>DIN 4/20°C 18+21 s</p> <p>5-10 min</p> <p>10+25 min</p> <p>14 h/20°C 45 min/60°C</p> <p>1.5+3x (60 µm), Ø1.3+1.4</p>	
		<p>UNDER 395 ANTI-CORROSION EPOXY PRIMER SPRAY</p> <ul style="list-style-type: none"> Aerosol product Perfect for spot repairs to cover up bare metal areas Special anti-corrosion additives Smooth surface <p>Putty treatment</p> <p>P80+P120 - Preliminary treatment P120+P240 - Finishing treatment</p> <p>P3</p> <p>2 min</p> <p>2-3 coats 10-15 min/20°C</p> <p>5 s</p>	<p>SPECTRAL SOFT MULTIFUNCTIONAL PUTTY</p> <ul style="list-style-type: none"> Universal polyester putty, Combines properties of a filling and finishing putty, Very easy application, Superb sanding, Smooth surface. <p>Putty treatment</p> <p>P80+P120 - Preliminary treatment P120+P240 - Finishing treatment</p> <p>P3</p> <p>2 min</p> <p>2-3 coats 10-15 min/20°C</p> <p>5 s</p>	<p>IF LEVELLING IS NECESSARY, ACRYLIC PRIMERS CAN BE ALTERNATIVELY USED FOR FILLING:</p> <p>UNDER 335 ACRYLIC PRIMER</p> <ul style="list-style-type: none"> Filling acrylic primer, Application of thick layers is possible, Perfect for filling out scratches and substrate irregularities, Superb dry mechanical treatment, Easy sucking out of dust while sanding. <p>4+1+0.4 (UNDER 335 + H 6525 + SOLV 855)</p> <p>1 h/20°C</p> <p>1-3x, Ø1.6 +1.8</p> <p>10+15 min 3 h/20°C 30 min/60°C</p> <p>P3</p> <p>P360+P500</p>	<p>UNDER 325 ACRYLIC PRIMER „WET ON WET“</p> <ul style="list-style-type: none"> To ensure the appropriate substrate color, in order to achieve the desired color effect and to reduce the basecoat consumption, Superb levelling, Smooth surface, Quick drying, Perfect adhesion to numerous substrates, Spectral shades of grey system. <p>3+1+1.2 (UNDER 325 + H 6525 + SOLV 855)</p> <p>90 min/20°C</p> <p>1-2x, Ø1.3+1.4</p> <p>5+10 min 3 h/20°C 30 min/60°C</p> <p>P1 P2 P3 P4 P5</p>	<p>Apply the color basecoat on the new element after treatment</p>	<p>KLAR 565 VHS CLEARCOAT</p> <ul style="list-style-type: none"> Very short time to polishing (15 min/60°C or 30 min/50°C), Long open time which allows for painting large areas (whole car), High ending hardness curing at room and elevated temperature, Perfect levelling, Very high solid particle content (> 60 %). <p>2+1 (KLAR 565 + H 6115)</p> <p>DIN 4/20°C 15+17 s</p> <p>5-10 min</p> <p>7+15 min</p> <p>1.5x (60 µm), Ø1.2+1.4</p> <p>7 h/20°C 3 h/30°C 1 h/40°C 30 min/50°C 15 min/60°C</p>	
<p>NEW ELEMENT</p>  <p>PROTECTION WITH NON-ORIGINAL (TRANSPORT) PRIMER</p>	<p>TINNER TEST</p> <p>IF THE TRANSPORT PRIMER LAYER LACKS RESISTANCE DURING THE TINNER TEST, IT MUST BE REMOVED TO BARE METAL WITH P180-240 SANDPAPER.</p> <p>EXTRA 785* UNIVERSAL DEGREASER</p> <p>*Use for each required degreasing in-between</p> <p>Universal degreaser, Efficiently removes fat and silicone, Not aggressive, mild and gentle smell.</p> <p>Surface treatment</p> <p>P320+P360/ Abrasive sponge FINE</p>	<p>AFTER REMOVING NON-ORIGINAL (TRANSPORT) PRIMER OR IN THE SPOTS SANDED TO BARE METAL YOU CAN CHOOSE FROM THE FOLLOWING ALTERNATIVE METHODS OF SECURING</p> <p>UNDER 385 EPOXY PRIMER 2K</p> <ul style="list-style-type: none"> Quick-drying epoxy primer, Very good adhesion to metal elements and most plastics, except for PP, PE, PTFE (Teflon) and mixtures thereof, Superb anti-corrosion resistance, Perfect insulating properties, Can be applied wet on wet. <p>1:1 (UNDER 385 + H 6985)</p> <p>6h/20°C</p> <p>1-3x, Ø1.2+1.4</p> <p>OR</p> <p>UNDER 395 ANTI-CORROSION EPOXY PRIMER SPRAY</p> <ul style="list-style-type: none"> Aerosol product Perfect for spot repairs to cover up bare metal areas Special anti-corrosion additives Smooth surface <p>2 min</p> <p>2-3 coats 10-15 min/20°C</p> <p>5 s</p>	<p>FOR DAMAGED ELEMENTS, USE SPECTRAL FINAL OR SPECTRAL SOFT PUTTY</p>	<p>IF A FILLER HAS BEEN USED, IT IS NECESSARY TO INSULATE WITH AN EPOXY PRIMER UNDER 385 OR UNDER 395 SPRAY</p>	<p>IF LEVELLING IS NECESSARY, ACRYLIC PRIMERS CAN BE ALTERNATIVELY USED FOR FILLING:</p> <p>UNDER 335 ACRYLIC PRIMER</p> <ul style="list-style-type: none"> Universal acrylic primer, Can be used as filler or insulator, Special anti-corrosion additives, Spectral shades of grey system, Smooth surface. <p>5+1+1 (UNDER 335 + H 6525 + SOLV 855)</p> <p>1 h/20°C</p> <p>1-3x, Ø1.6 +1.8</p> <p>5+10 min 3 h/20°C 30 min/60°C</p> <p>P1 P2 P3 P4 P5</p> <p>P360+P500</p>	<p>Spread the second coat of the basecoat on the adjacent elements</p>	<p>KLAR 575 SR CLEARCOAT</p> <ul style="list-style-type: none"> Increased scratch resistance (SR), Easy application, Perfect levelling, Quick drying, Easy adaptation in different conditions (fast, standard and slow hardener) <p>2+1+0.4 (KLAR 575 + H 6125 + SOLV 855)</p> <p>DIN 4/20°C 16+18 s</p> <p>5-10 min</p> <p>10+25 min</p> <p>14 h/20°C 45 min/60°C</p> <p>2+3x (60 µm), Ø1.3+1.4</p>	
		<p>UNDER 345 WASH PRIMER</p> <ul style="list-style-type: none"> Very good anti-corrosion protection, Superb adhesion, High yield, Quick application, Always apply an acrylic primer - do not apply the putty directly on the etching primer. <p>1:1 (UNDER 345 + H 6915)</p> <p>2 days/ 20°C</p> <p>1-2x, Ø1.2+1.5</p> <p>3+5 min 7 min/20°C</p>	<p>FOR DAMAGED AREAS, THE WASH PRIMER MUST BE COATED WITH SPECTRAL ACRYLIC PRIMER AND SPECTRAL FINAL OR SPECTRAL SOFT PUTTY USED</p>	<p>IF LEVELLING IS NECESSARY, ACRYLIC PRIMERS CAN BE ALTERNATIVELY USED FOR FILLING:</p> <p>UNDER 335 ACRYLIC PRIMER</p> <ul style="list-style-type: none"> Filling acrylic primer, Application of thick layers is possible, Perfect for filling out scratches and substrate irregularities, Superb dry mechanical treatment, Easy sucking out of dust while sanding. <p>4+1+0.4 (UNDER 335 + H 6525 + SOLV 855)</p> <p>1 h/20°C</p> <p>1-3x, Ø1.6 +1.8</p> <p>10+15 min 3 h/20°C 30 min/60°C</p> <p>P3</p> <p>P360+P500</p>	<p>UNDER 325 ACRYLIC PRIMER „WET ON WET“</p> <ul style="list-style-type: none"> To ensure the appropriate substrate color, in order to achieve the desired color effect and to reduce the basecoat consumption, Superb levelling, Smooth surface, Quick drying, Perfect adhesion to numerous substrates, Spectral shades of grey system. <p>3+1+1.2 (UNDER 325 + H 6525 + SOLV 855)</p> <p>90 min/20°C</p> <p>1-2x, Ø1.3+1.4</p> <p>5+10 min 3 h/20°C 30 min/60°C</p> <p>P1 P2 P3 P4 P5</p>	<p>Spread the following coat of the basecoat</p>	<p>KLAR 575 SR CLEARCOAT</p> <ul style="list-style-type: none"> Increased scratch resistance (SR), Easy application, Perfect levelling, Quick drying, Easy adaptation in different conditions (fast, standard and slow hardener) <p>2+1+0.4 (KLAR 575 + H 6125 + SOLV 855)</p> <p>DIN 4/20°C 16+18 s</p> <p>5-10 min</p> <p>10+25 min</p> <p>14 h/20°C 45 min/60°C</p> <p>2+3x (60 µm), Ø1.3+1.4</p>	