















		PRODUCT	 Mixing ratio	 Viscosity	 Nozzle	 Number of layers	 Pottlife	 Flash-off	 IR drying	 Curing time	
SURFACE PREPARATION		1. Degreasing: use PLAST 815 when repairing plastic parts, use EXTRA 785 when repairing metal parts. 2. P220-280 – machine dry sanding. 3. Degreasing: use PLAST 815 when repairing plastic parts, use EXTRA 785 when repairing metal parts.									
PUTTY APPLICATION		Spectral FINAL	2-3%	–	–	1-2 max. 250 µm	4-6 min /20°C	–	5 min	10 min /60°C	
SURFACE TREATMENT		Spectral GLAZE	2-3%	–	–	1-2 max. 250 µm	3-6 min /20°C	–	5 min	10 min /60°C	
SURFACE TREATMENT		1. for wet-on-wet: P360-P400 – machine dry sanding 2. for version with sanding: P240-280 – machine dry sanding									
INSULATION		ALTERNATIVELY	UNDER 385	1:1	14-15 s	HVLP 0,8-1,1 RP 0,8-1,1	1st layer – wet on wet 2-3 layers – sanded	6h /20°C	5 min	10-15 min before sanding only	10-15 min
INSULATION		ALTERNATIVELY	UNDER 395 SPRAY		–		1st layer – wet on wet 2-3 layers – sanded	–	5 min	–	5-10 min
INSULATION		ALTERNATIVELY	UNDER 355 SPRAY		–		1-2 layers – sanded	–	5-10 min	–	10-15 min /20°C 15-30 min /20°C
SURFACE TREATMENT		Depending on the surface preparation: 1. wet on wet – apply basecoat after 5-10 min 2. with sanding – machine sand with P400-P500 paper + degrease with Spectral EXTRA W785 (WAVE 2.0) or Spectral EXTRA 785 (BASE 2.0)									
COLOR		ALTERNATIVELY	WAVE 2.0	see formula	20-26 s	HVLP 0,8-1,1 RP 0,8-1,1	0.5 coat 1-2 covering coats 0.5 coat to drop	3 months /20°C	until matt	Venturi nozzle, IR: approx. 5 min	–
COLOR		ALTERNATIVELY	BASE 2.0	1:1	14-17 s						
FADE OUT PRODUCT (not required for solid colors)		ALTERNATIVELY	WAVE 2.0	SW-3000-30% R10 - 70%	20-26 s	HVLP 0,8-1,1 RP 0,8-1,1	Apply before last dropped layer of basecoat	–	5-10 min	–	–
FADE OUT PRODUCT (not required for solid colors)		ALTERNATIVELY	EXTRA 795 BASE	ready to use	10-12 s		Apply before 1st layer of basecoat	–		–	–
CLEARCOAT (use with FAST hardeners)		ALTERNATIVELY	KLAR 545	3:1	17-19 s	HVLP 0,8-1,1 RP 0,8-1,1	2	0,5 h /20°C	5 min	10-15 min	20 min/ 60°C
CLEARCOAT (use with FAST hardeners)		ALTERNATIVELY	KLAR 565	2:1	15-17 s		1,5				15 min/ 60°C
FADE OUT THINNER		ALTERNATIVELY	EXTRA 895 SPRAY		–		Method I (recommended): after each clearcoat layer application	–	5 min	–	–
FADE OUT THINNER		ALTERNATIVELY	EXTRA 895	Use clean or dilute with clearcoat 1:3 (1:4)	10 s		Method II: immediately after the last clearcoat layer				