

Technical data sheet

Spectral PLAST 705

One-component adhesion increasing agent for primers, coats and colour acrylic topcoats applied on steel, galvanized steel, aluminium and most plastics







RELATED PRODUCTS






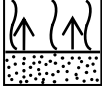


Spectral PLAST 705

Adhesion increasing agent

PROPERTIES

- Perfect adhesion
- OBLIGATORY when varnishing polypropylene and mixtures thereof
 - RECOMMENDED when varnishing other plastics

SUBSTRATES				
Plastics	See instruction EN_SI_Painting of plastics.			
Steel	Degrease, mat with an abrasive finishing pad, degrease again.			
Galvanised steel				
Stainless steel				
Polyester and epoxy laminates				
Aluminium				
Caution: SPECTRAL PLAST 705 does not increase adhesion to polyethylene (PE) or Teflon (PTFE).				
CONTENT OF VOLATILE ORGANIC COMPOUNDS				
VOC II/B/e limit SPECTRAL PLAST 705		840 g/l		
Actual VOC content SPECTRAL PLAST 705		830 g/l		
Actual VOC content SPECTRAL PLAST 705 , spray		710 g/l		
APPLICATION SPECTRAL PLAST 705				
	Degrease.			
	Mat with an abrasive needled cloth.			
	Degrease.			
	Conventional gravity fed spray gun	Nozzle	Pressure	Distance
		1.2÷1.4 mm	CAUTION: Instructions of the equipment manufacturer must be followed.	
	Number of layers	1÷2		
	Single dry layer thickness	5÷10 µm		
	Flash off between layers	5÷10 min		

APPLICATION SPECTRAL PLAST 705 SPRAY	
	Degrease.
	Mat with an abrasive needled cloth.
	Degrease.
	30 s
	1+2 layers
	5+10 min / 20°C
	5 s CAUTION! Clean the valve after use. Turn the container upside down and spray for about 5 seconds until the valve is empty.
CAUTION: Before application of further coatings do not sand Spectral PLAST 705.	
DRYING TIME	
	5+10 min / 20 °C
COLOUR	
Straw	
EQUIPMENT CLEANING	
Spectral SOLV 855 acrylic thinner or NC solvent.	
STORAGE CONDITIONS	
Store in a dry and cool room, away from sources of fire and heat. Avoid direct exposure to sunlight.	

SHELF LIFE	
Spectral PLAST 705	24 months/20 °C
Spectral PLAST 705 SPRAY	5 years/20°C
SAFETY	
See Safety Data Sheet.	
OTHER INFORMATIONS	
Registration number: 000024104. The effectiveness of our systems results from laboratory research and many years of experience. The data contained herein meets the current knowledge about our products and their application potential. We ensure high quality, provided the user follows the instructions and the work is performed in accordance with good workmanship. It is necessary to do a test application of the product due to its potentially different reaction with different materials. We may not be held liable for defects if the final result was affected by factors beyond our control.	