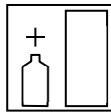




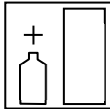
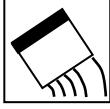
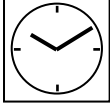
**Application:**

- Composite manufacturing industry  
 - manufacture of waterborne vessels (boats: motorboats and sailing yachts)  
 - wind turbines  
 - transport (fairings, car bodies, etc.)  
 - other products made of composite (laminated) materials

**Properties:**

- excellent bonding properties  
 - can be applied in thick layers (up to 30 mm)  
 - no sagging  
 - hardened with methyl ethyl ketone peroxide

CHARACTERISTICS	LIGHT TECH	STANDARD
Density	0.60 – 0.70 g/cm³	PN EN ISO 2811-1:2002
Gel time at 20°C	50 - 65	--
Colour	blue	--
Shrinkage	< 1 %	PN EN ISO 3521
Tensile strength	> 8 MPa	PN EN ISO 527
Elongation at break	> 7 %	PN EN ISO 527
Flexural strength	> 8 MPa	PN ISO 178
Glass transition temperature	54 °C	DN EN ISO 6721
Polish Register of Shipping Type Approval Certificate	TT/1333/710250/22	
CAUTION: Tests were made with 1,5% Metox 50WR hardener.		
SUBSTRATES		
polyester, vinyl ester and epoxy laminates	degrease with the PLUS 780 a remover, dry sand P80 – P120, and degrease again.	
plywood, wood	dry sand with P80 – P120 and remove dust	
rigid polyurethane foams and PVC	remove dust.	
CAUTION		
The adhesive should not be applied directly on wash primers, one-component acrylic or nitrocellulose products		
MIXING RATIO		
	ADHESIVE HARDENER	Ratio by weight
		100g 1.0-2.0g
COATABILITY		
Polyester, vinyl ester or epoxy laminates (resins), polyester putties, and acrylic primers		
APPLICATION CONDITIONS		
The minimum application temperature is +10°C at air humidity from 30 to 70%.		

APPLICATION	
	Clean and sand the surface
	Degrease the surface with PLUS 780
	Observe the required amount of hardener. Mix the components thoroughly until a uniform colour is obtained. Weight quantity of components: Add 100 g of LIGHT TECH to 1.0-2.0 g of hardener. Gel time at 20°C: 50-65 min
	Apply with a notched trowel (notch height: 3 to 5 mm; maximum layer thickness: 10 mm).
	The curing time is 5 to 6 h at 20°C with 1.5% of hardener.
SUPPLEMENTARY PRODUCTS	
Hardener – methyl ethyl ketone peroxide (e.g. METOX 50WR).	
EQUIPMENT CLEANING	
THIN 850 acrylic thinner or NC solvent.	
PACKAGING	
20 L; 188 L (DRUM).	
STORAGE CONDITIONS	
Store in a cool dry room, away from sources of fire and heat. Avoid direct exposure to sunlight.	
SHELF LIFE	
LIGHT TECH	6 months / 20°C
SAFETY	
See the Safety Data Sheet.	
NOTES	
Intended for professional use only.	
OTHER INFORMATION	
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