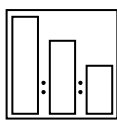










Technical data sheet
SPRAY
Spray Filler
Application:

- Composite manufacturing industry
- manufacture of waterborne vessels (boats: motorboats and sailing yachts)
 - wind turbines
 - transport (fairings, car bodies, etc.)
 - other products made of composite (laminated) materials
 - constructing models using the traditional method

Properties:

- excellent filling properties
- the possibility of applying thick layers
- no sagging
- excellent hiding and levelling
- good sanding and polishing properties

CHARACTERISTICS		SPRAY	STANDARD
Mass density		1.57 g/cm ³	PN-EN ISO 2811-1
Gel time at 20°C		20 - 30 min	--
Drying time at 20°C		90 - 120 min	--
Colour		grey	--
Shrinkage		< 1 %	PN EN ISO 3521
CAUTION: Tests were made with 4% Cetox 20 OE hardener			
RELATED PRODUCTS			
CETOX 20 OE	Hardener		
THIN 880	Thinner for polyester Spray Filler		
SUBSTRATES			
poliester, vinyl ester and epoxy laminates	degrease with the PLUS 780 a remover, dry sand P240 – P280 and degrease again		
polyester putties, MDF, plywood	dry sand P240, remove dust, degrease with PLUS 780		
CAUTION			
Do not apply the spray filler directly on top wash primers or one-component acrylic and cellulose nitrate products.			
MIXING RATIO			
	SPRAY CETOX 20 OE THIN 880	Volume ratio	Weight ratio
		100 ml from 6 to 7 ml Max 10%	100g from 4 to 5g Max. 10%
CAUTION: Add the thinner in the amount calculated for the mixture of SPRAY with CETOX 20 OE. For dilution, use only the original THIN 880 thinner			
APPLICATION CONDITIONS			
It is recommended to apply the SPRAY at a temperature above 10°C and a humidity from 30 to 70%			

APPLICATION				
	Conventional gravity fed spray gun	Nozzle	Pressure	Distance
	CAUTION: Instructions of the equipment manufacturer must be followed.	2.2 ÷ 3.0 mm	3 ÷ 4 bar	15 ÷ 20 cm
	Number of layers	1 ÷ 3		
	Single wet layer thickness	approx 100 µm		
	The yield of the ready to use mixture for the given range of dry layer thickness	6.0 m ² /l at 100 µm		
	Maximum total layer thickness	approx 300 µm		
	Clean and sand the surface			
	Degrease the surface with	PLUS 780		
	Mixture life at 20°C	20 ÷ 30 minutes		
	Flash off time between layers	2 ÷ 5 minutes		
	Drying time at 20°C	90 ÷ 120 minutes		
	Drying time at 60°C	30 minutes		
	Rough sanding	P180 ÷ P240		
	Finish sanding	P240 ÷ P320		
EQUIPMENT CLEANING				
THIN 880 spray filler thinner or NC solvent.				
STORAGE CONDITIONS				
Store in a cool dry room, away from sources of fire and heat. Avoid direct exposure to sunlight				
SHELF LIFE				
SPRAY	12 months/20°C			
CETOX 20 OE	18 months/20°C			
THIN 880	24 months/20°C			
SAFETY				
See the Safety Data Sheet.				

NOTES

Intended for professional use only. The Creator FPD polyester filler must be used with the CETOX-20 OE hardener and the THIN 880 thinner only.

Using other systems (hardener, thinner) may result in insufficient curing of the filler and coating defects.

OTHER INFORMATION

Registration number: 000024104

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Due to numerous factors that may affect the working conditions and the use of our systems / products, the recipient or user of the products is required to carry out their own tests and experiments, on the basis of which they can determine the fitness of a chosen product for a given application. The product is intended for use by professionals, at their own risk and responsibility.

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